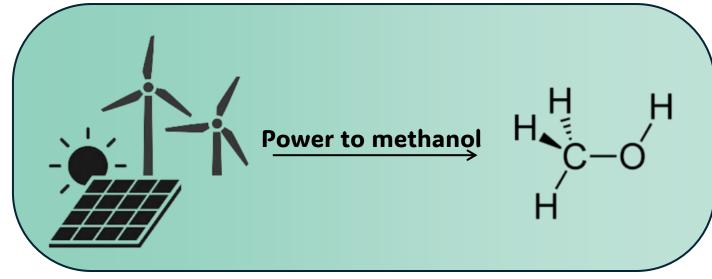


19 juni 2025 | Groningen

ceoking Borners

Impact of Power to Methanol systems



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Green hydrogen is made from the electrolysis of water.

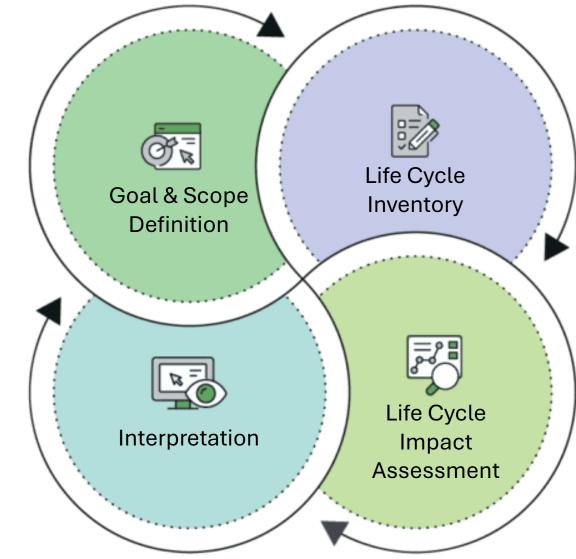
Captured CO₂ is a waste-stream that is captured instead of emitted into the atmosphere.

Two Power to Methanol (PtM) pathways

- Direct synthesis of green hydrogen and captured carbon dioxide
- Syngas production from Dry Methane Reforming react extra hydrogen to create methanol

 $3H_2 + CO_2 \rightleftharpoons CH_3OH + H_2O$ RWGS reaction: $H_2 + CO_2 \rightleftharpoons CO + H_2O$ $2H_2 + CO \rightleftharpoons CH_3OH$ DMR reaction: $CH_4 + CO_2 \rightleftharpoons 2CO + 2H_2$ Syngas

Life Cycle Assessment (LCA) method



Method

This LCA is used to evaluate the environmental impact of a process from cradle to gate.

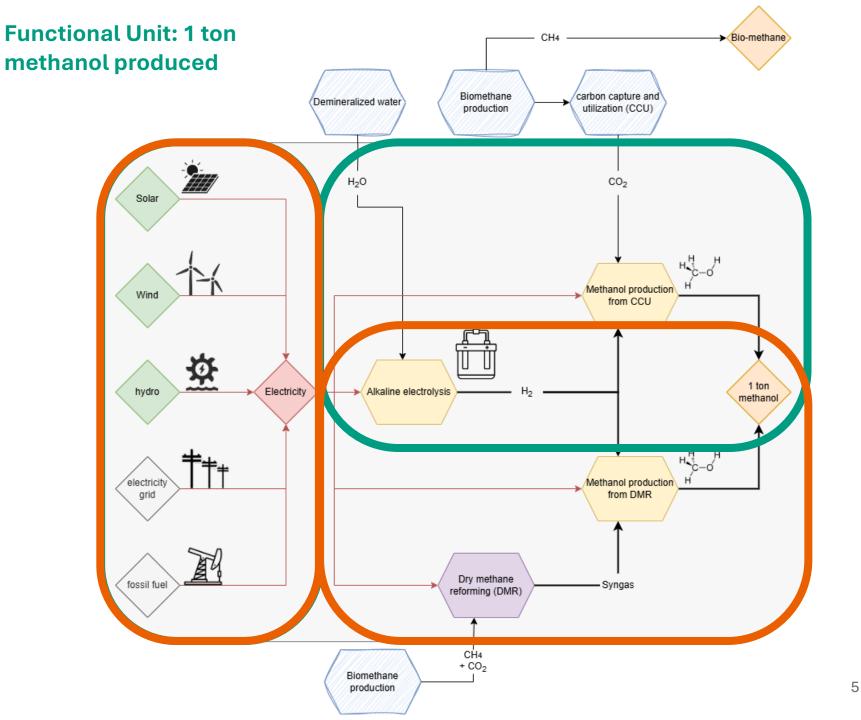
Using the methodology from ISO14040:2006

Software: OpenLCA Database: Ecolnvent Impact assessment method: European Footprint (EF3.0)

- 1) https://www.openlca.org/
- 2) https://ecoinvent.org/

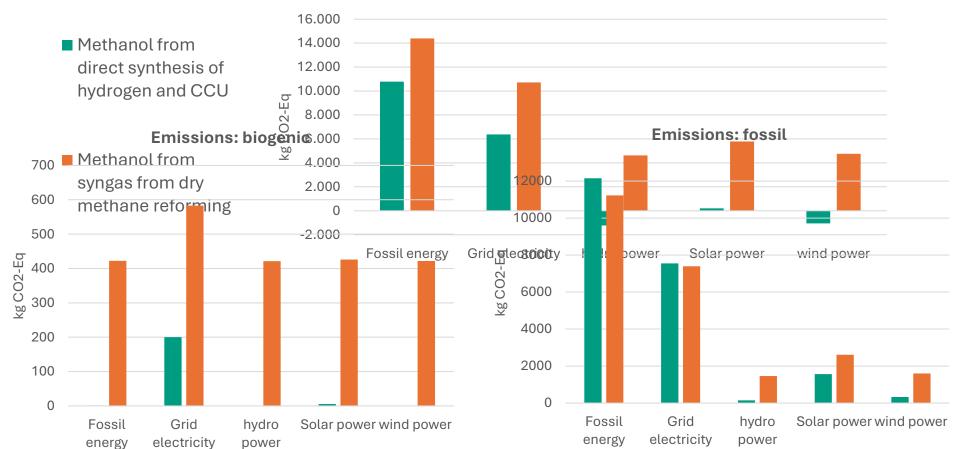
Goal, scope & system boundaries

- Energy sources
- Electrolysis
- Carbon capture + DMR
- Methanol production



Results

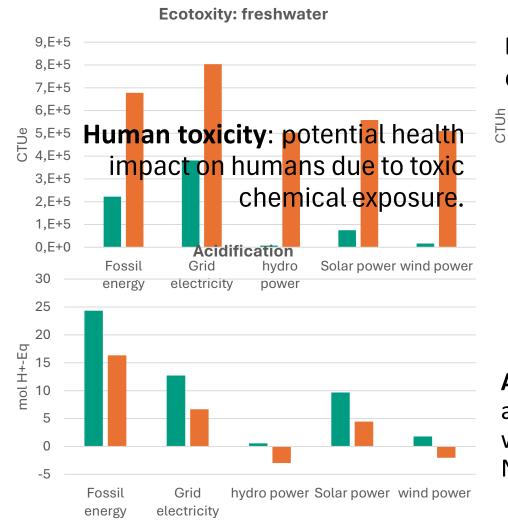
Note: the **biomethane** is **allocated outside** the system boundary for the direct synthesis pathway



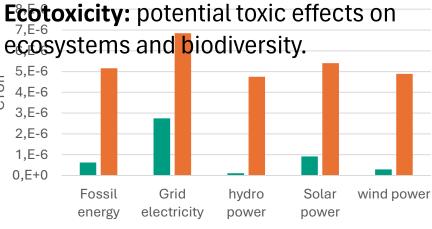
Emissions (CO₂ equivalent)

Results

The **DMR process** has more environmental impact due to the **biomethane input.**



Human toxicity: carcinogenic



Methanol from direct synthesis of hydrogen and CCU
 Methanol from syngas from dry methane reforming

Acidification: potential to release acidifying substances that harm soil and water. Mainly caused by air emissions of NH_3 , NO_2 and SO_x .

Results

The sensitivity analysis has been done for the grid electricity, adding a predicted grid for 2050 and a 100% nuclear grid.

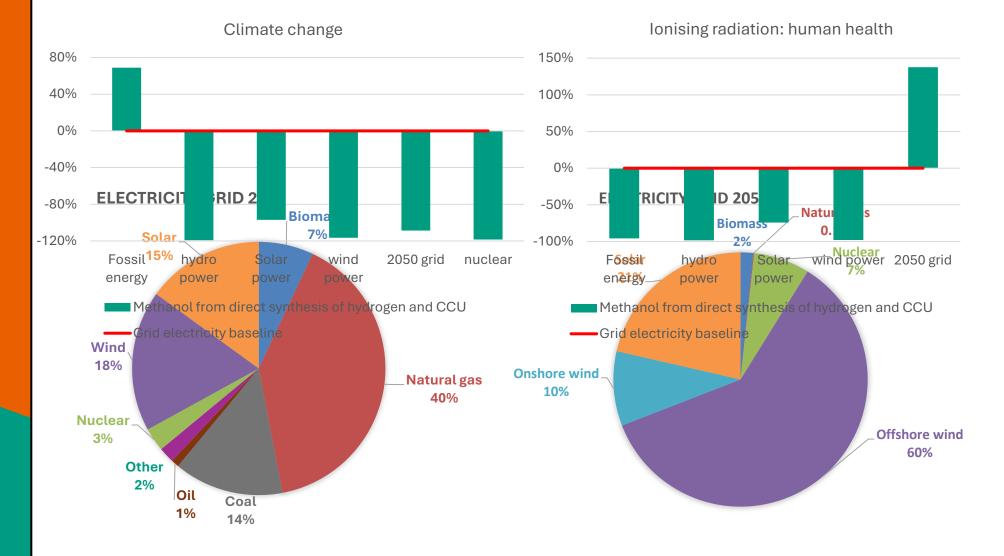
The results are **normalized** over the grid electricity

1) Https://www.energienederland.nl/feitencijfers/duurzaamenergiesysteem/

2

https://energyscenarios.tno.nl/d ata/electricity_supply

1



2)

8

Conclusion

- Wind and hydro electricity often show the lowest impact
- Grid and fossil-based electricity often has the highest impact

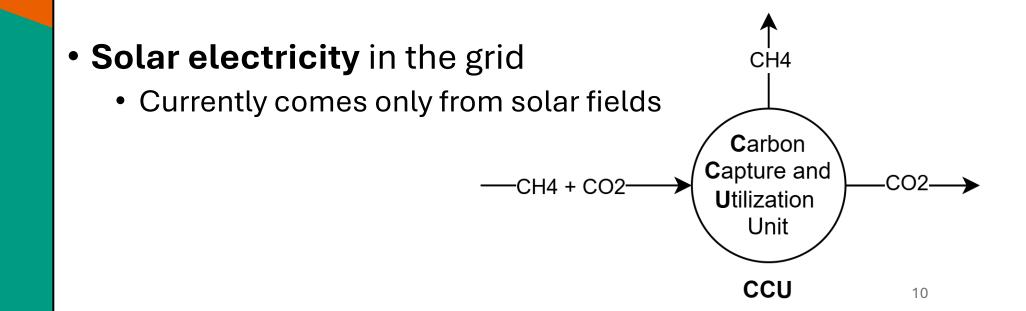
The DMR pathway often has a higher environmental impact
This is often due to the allocation of the biomethane

 The sensitivity analysis shows the impact of future and nuclear electricity usage on the environment.

Future research



- Add CCU unit in the direct synthesis pathway and allocate the biomethane production accordingly
 - This would increase the validity of the comparison between the two methanol production processes
- Compare different **electrolyser types**
 - Now only alkaline water electrolysis is considered





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Thank you for your attention and interest.

I am happy to answer any questions you might have!



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